



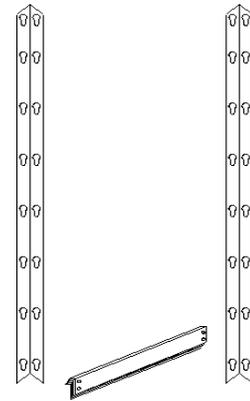
Rivet Shelving Installation Guide



Thank you for your purchase Rivet Shelving products. This instruction packet is designed to help get your Rivet Shelving units operational in the shortest time. The techniques used are from our years of installation experience and maintain a low level of labor-intensive stress.

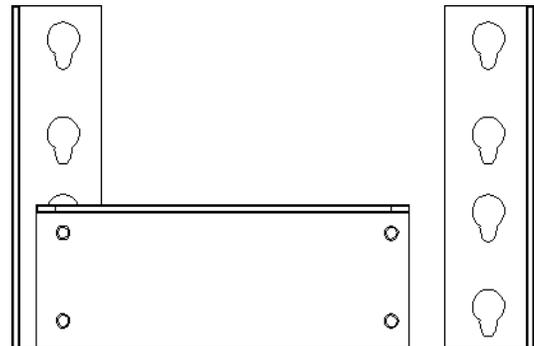
Setup

1. Remove 2 Posts and 2 Double Rivet Beams from the bundle in preparation to construct the shelving unit's frame. It is usually better to start with the side DR Beams since they are smaller and easier to handle.
2. Make sure you have enough available space to rest the posts upright against something or to lye them on the floor.



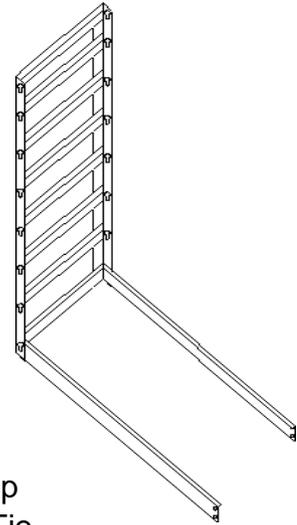
Frame Assembly

1. Position a single Post upright (the larger circle is on top) and attach a Double Rivet Beam to the bottom of the inside of the post. Place the beam so that its Lip is on top and the 2 Rivets fit into the larger circle of the Post. Lightly Hammer (to prevent any dings from assembly, hammer as far from the edge of the Lip as possible). The Rivets should now be inside the smaller circle. If you make a mistake, lightly hammer the bottom of the beam for removal.
2. After the bottom DR Beam has been installed to the first Post, attach the second Post to the opposite end of the beam using the same technique.
3. It is recommended that you next install your highest beam level, giving the frame more stability.
4. After the Top and Bottom Beams are attached, you can begin installing the intermediary levels (Double Rivet or Single Rivet Beams can be used depending on your application).



Unit Assembly

1. Once the Frames have been constructed you are now ready to assemble the unit. Begin at the bottom of an Assembled Frame and attach the Bottom DR Beams that will run the length of the unit.
2. Attach another Assembled Frame to the opposite end of the Bottom Beams.
3. You can now add the remaining beams, lining them up with the already attached side beams on the frame (if your levels have a spacing of 9" or less, you may have to install both beams and wood before moving on to the next level).
4. If positioning sections in a row you can use Tie Plates to keep them secure and aligned. For sections up to 96" high use 2 Tie Plates for the adjoined sections. For Sections 120" and 144" high use 3 Tie Plates.



Center Supports

1. Center Supports are used to help increase the weight capacity & stability on Double Rivet Beams.
2. To attach the Double Rivet Center Supports, simply line-up the hole opening with the Center Rivets on the inside of the DR Beam and hammer down. Sections 96" wide normally have 2 Center Supports per level, while 60" and 72" wide have 1.

Shelf Installation

1. Installation of the Particle Board Decking can sometimes be trying, depending on the size, but after the first 2 you will easily get the hang of it. The simplest way is to angle the board so that the back left corner is in place first. With the board still angled, maneuver it so that both of the back corners are stable. Then drop the front of the decking and the wood should lie flush within the posts and beams.

We hope you enjoy your new Rivet Shelving System

If you need further assistance, please contact Space Plus USA at 864-580-6313 or email us at info@spaceplususa.com